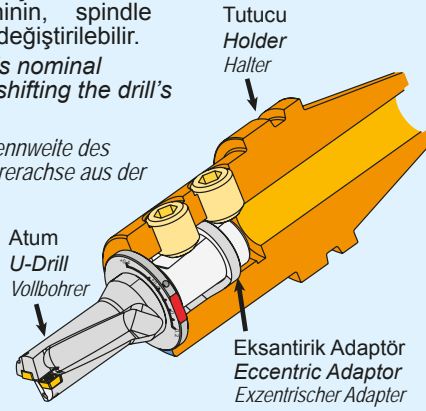
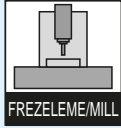


Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)		
		DCON	BD	LF
AET-2025	●	20	25	44
AET-2532	●	25	32	46
AET-3240	●	32	40	55

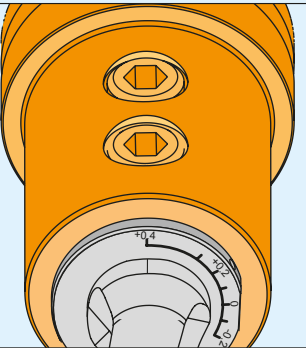
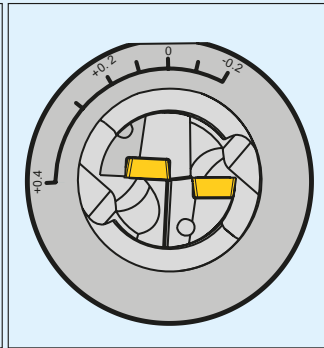
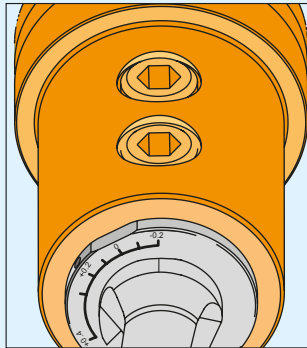
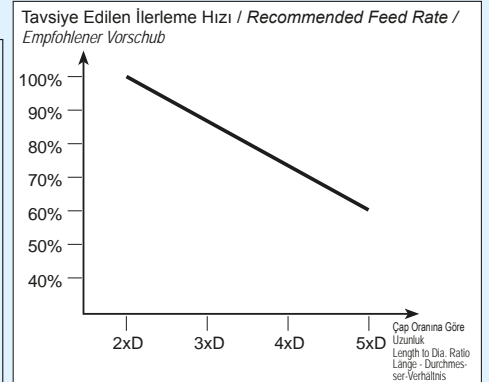
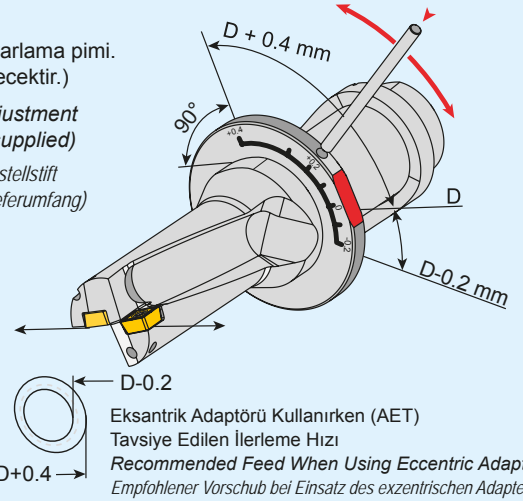
■ (1) Delik ince bir metal yardımıyla adaptörün radyal olarak ayarlanmasını kolaylaştırmak için kullanılır. / Holes for inserting a pin, used to facilitate radial adjustment of the sleeve (pin not supplied).
 Bohrung zum Einsetzen eines Stiftes mit dem der Adapter radial eingestellt werden kann (Stift ist nicht im Lieferumfang enthalten).

Frezeleme tezgahında takma uçlu matkabın nominal çapı, matkabın ekseninin, spindle eksenine göre ötelenmesiyle değiştirilebilir.
 On a milling machine the drill's nominal diameter can be changed by shifting the drill's axis out of the tool spindle.

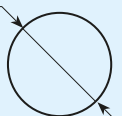
Auf einer Fräsmaschine kann die Nennweite des Bohrers durch Verschieben der Bohrerachse aus der Spindelachse verändert werden.



Radyal ayarlama pimi.
(Verilmeyecektir.)
 Radial adjustment pin. (not supplied)
 Radial - Einstellstift
(nicht im Lieferumfang)

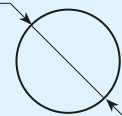


Delik Çapı
24.8 mm
Hole Diameter
Lochdurchmesser



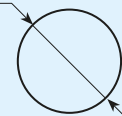
U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

Delik Çapı
25 mm
Hole Diameter
Lochdurchmesser



U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

Delik Çapı
25.4 mm
Hole Diameter
Lochdurchmesser

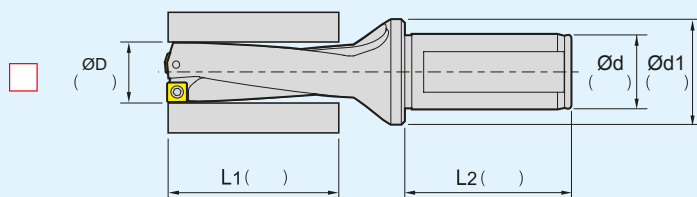
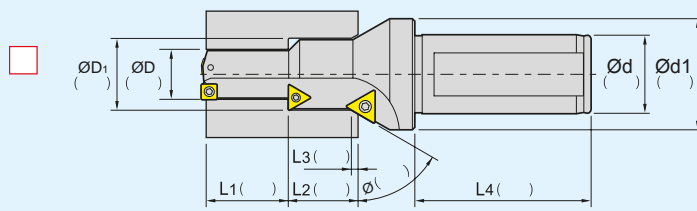
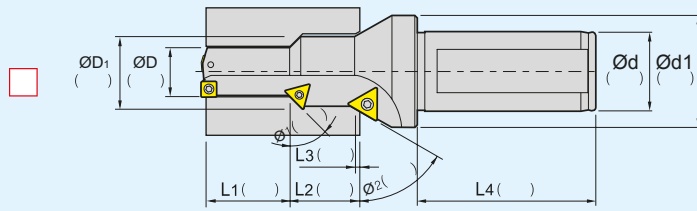
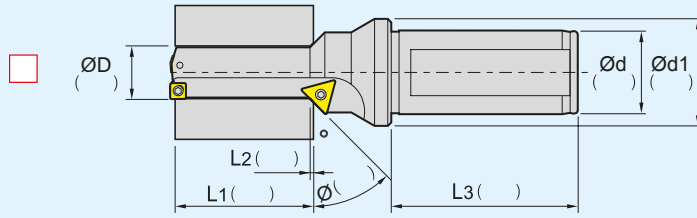
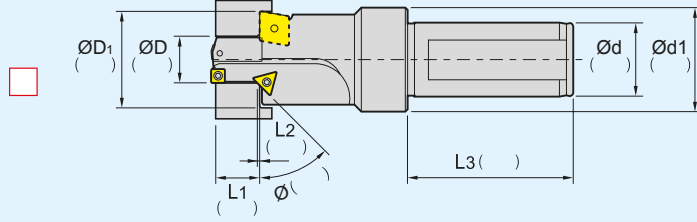


U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

ATUM'un üzerindeki düz çizgi adaptörün sıfır rakamının üzerine konulmalıdır. AET'nin (eksantrik adaptörün) çevrilmesini kolaylaştırmak için AET'nin üzerindeki deliğe, metal bir çubuk ya da vida anahtarları yerleştirilebilir. AET'yi ayarlama öncesi tutucunun vidasını hafifçe çözün.

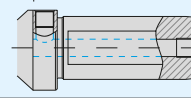
The adjustment markings should be located perpendicular to the flat on the circumference of the U-DRILL flange.
 To facilitate the rotation of the adaptor, a metal rod or a screw key may be inserted into a hole on the eccentric adaptor flange. Unlock adapter screw before adjusting adaptor.

Die Einstellmarkierung sollte senkrecht zur Fläche des Bohrerschaftes stehen. Zum Drehen des Adapters sollte ein Stift in die Bohrung am Adapterflansch eingesetzt werden. Lösen Sie die Adapter-Schraube vor dem Einstellen des Adapters.



• Soğutma Tipi / Coolant type / Kühlmittelanschluss

- Yağ Deliği Dalma Kismında
Oil Hole On the Plunge Part
Kühlmittelzuführung über den Bund
- Yağ Deliği Şaft Kismında
"Oil hole On the Shank"
Kühlmittelbohrung durch den Schaft



• Delik Tipi / Hole Type / Bohrungstyp

- Kapalı Delik
Blind Hole
Grundbohrung
- Açık Delik
Thru Hole
Durchgangsbohrung

• Şaft Tipleri / Types of Shank / Schaftausführung

- Düz Tip
Flat Type
Bohrungstyp
- Weldon Tip
Weldon Type
Weldon-Schaft
- Eğimli Yargı Tipi
Whistle Notch Type
Whistle-Notch-Schaft

• Yargı Bağlama Yeri / Location of Side Lock / Position der Spannfläche

- Dış Uca Parellel (Standart)
Parallel to Peripheral Insert (Standard)
Parallel zur äußeren Wendeplatte
- Dış Uca 90° Açılı
90° angle to peripheral insert
90° außen abgewinkelt
- Dış Uca 150° Açılı
150° angle to peripheral insert
150° außen abgewinkelt
- Dış Uca 180° Açılı
180° angle to peripheral insert
180° außen abgewinkelt

• Not / Note / Hinweis :

- Şu Anki Kullanılan Takım / Currently Using Tool
- Aktuell verwendetes Werkzeug
- Şu Anki Kesme Durumu / Current Cutting Condition
- Aktuelle Schnittbedingungen
- RPM ya da vc(m/min) / - RPM or vc(m/min)
- Umdrehungen pro Minute oder vc (m/min.)
- vf(mm/min) ya da fn(mm/rev)
- vf(mm/min) or fn(mm/rev) or fn (mm/Umdr.)
- Kesme Derinliği / Depth of Cut(mm)
- Schnitttiefe (mm)
- Ölçülen Standart Takım Ömrü / Standard of Measuring Tool Life
- Standzeit des Werkzeugs
- Şu Anki Kullanılan Makinalar / Currently Using Machine
- Aktuell eingesetzte Maschine
- İşleme Merkezi / Machining Center
- Bearbeitungszentrum
- Genel Torna / General Lathe
- Drehmaschine
- CNC Torna / CNC Lathe
- CNC-Drehmaschine