

# S K T E R 25 25 - 2 T6

1

2

3

4

5

6

7

8

9

1

S

Steel Body

C

Carbide Body

2

Insert Type

G

SGD□

I

SDG□

K

MAG□

T

SAG□

S

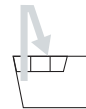
SK□□

3

Clamping Type

T

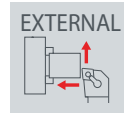
Top Screw



4

Clearance Angle

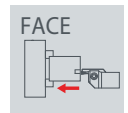
E



I



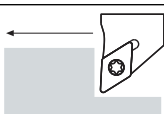
F



5

Direction

L



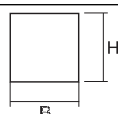
R



6

Shank

(H)

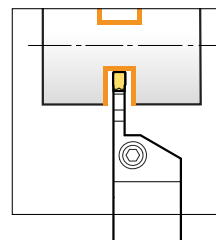


(B)

8

Grooving Width

...



9

T-Max

...





**S K T I R 25 — 2 T6**

- TURNING
- GROOVING
- THREADING
- MILLING
- DRILLING
- ENDMILLS
- DRILLS
- SPARE PARTS
- INDEX

1	
<b>S</b>	Steel Body
<b>C</b>	Carbide Body

2	Insert Type
<b>G</b>	SGD□
<b>I</b>	SDG□
<b>K</b>	MAG□
<b>T</b>	SAG□
<b>S</b>	SK□□

3	Clamping Type
<b>T</b>	Top Screw 

4	Clearance Angle
<b>E</b>	EXTERNAL 
<b>I</b>	INTERNAL 
<b>F</b>	FACE 

5	Direction
<b>L</b>	
<b>R</b>	

6	Shank Diameter
...	

7	Grooving Width
...	

8	T-Max
...	

TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

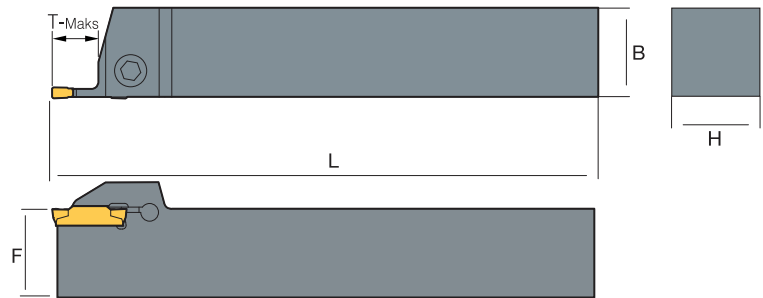
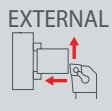
SPARE PARTS

INDEX

# SGTE

screw on

# SGD



SGD	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	H	B	L	F	tmax				
SGD-200	SGTER/L	1212	2T15	●		12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	2T18	●		16	16	100	16.3	18	ST-SC625	ST-WRT0050		
		2020	2T18	●		20	20	125	20.3	18	ST-SC625	ST-WRT0050		
		2525	2T18	●		25	25	150	25.3	18	ST-SC625	ST-WRT0050		
SGD-300	SGTER/L	1212	3T15	●		12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	3T18	●		16	16	100	16.4	18	ST-SC625	ST-WRT0050		
		2020	3T20	●		20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2525	3T22	●		25	25	150	25.3	22	ST-SC625	ST-WRT0050		
		3232	3T22	●		32	32	170	32.4	22	ST-SC625	ST-WRT0050		



TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

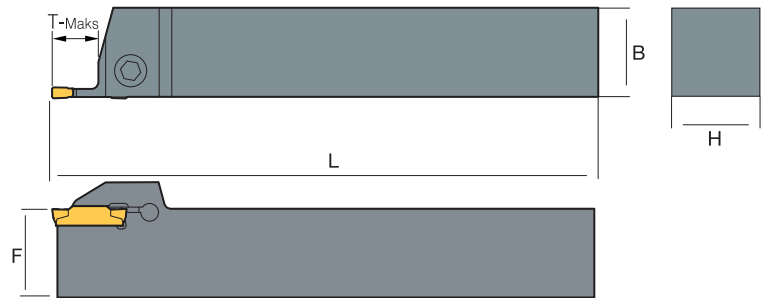
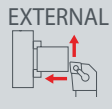
SPARE PARTS

INDEX

# SITE

screw on

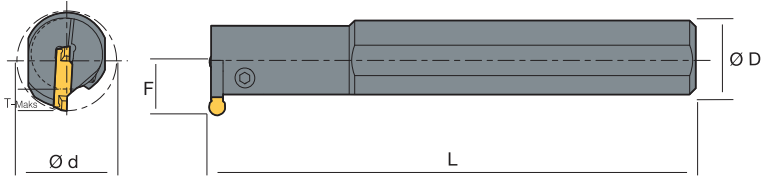
# SDG



SDG	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	H	B	L	F	tmax				
SDG-2202	SITER/L	1212	2T15	●	●	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	2T18	●	●	16	16	100	16.3	18	ST-SC625	ST-WRT0050		
		2020	2T18	●	●	20	20	125	20.3	18	ST-SC625	ST-WRT0050		
		2525	2T18	●	●	25	25	150	25.3	18	ST-SC625	ST-WRT0050		
SDG-3102	SITER/L	1212	3T15	●	●	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	3T18	●	●	16	16	100	16.4	18	ST-SC625	ST-WRT0050		
		2020	3T20	●	●	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2525	3T10	●		25	25	150	25.3	10	ST-SC625	ST-WRT0050		
		2525	3T22	●	●	25	25	150	25.3	22	ST-SC625	ST-WRT0050		
		3232	3T22	●	●	32	32	170	32.4	22	ST-SC625	ST-WRT0050		

**SITI**

screw on **SDG**



SDG	DESCRIPTION			STOCK		DIMENSIONS						
				R	L	D	d	L	F	tmax		
SDG -3102	SITIR/L	20	3T6	•	•	20	26	170	15	6	ST-SC410	ST-WRT0040
		25	3T8	•	•	25	32	200	18	8	ST-SC625	ST-WRT0040
		32	3T8	•	•	32	40	250	22	8	ST-SC625	ST-WRT0040

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TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

SPARE PARTS

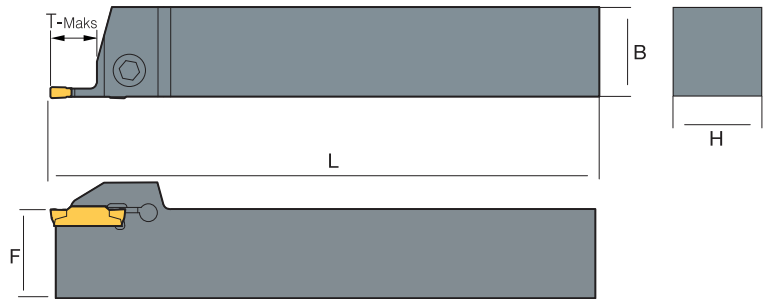
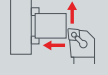
INDEX

# SKTE

screw on

# MAG

EXTERNAL



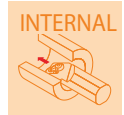
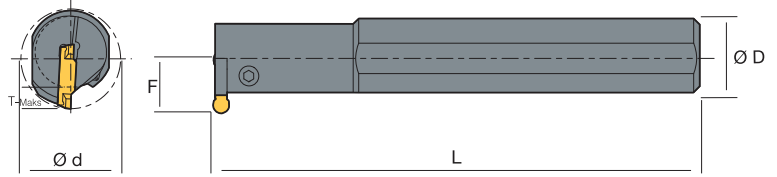
MAG	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	H	B	L	F	tmax				
MAG-200	SKTER/L	1212	2T15	●	●	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	2T18	●	●	16	16	100	16.3	18	ST-SC625	ST-WRT0050		
		2020	2T18	●	●	20	20	125	20.3	18	ST-SC625	ST-WRT0050		
		2020	2T12	●	●	25	25	150	20.3	12	ST-SC625	ST-WRT0050		
		2525	2T18	●	●	25	25	150	25.3	18	ST-SC625	ST-WRT0050		
		3232	2T18	●	●	32	32	170	32.3	18	ST-SC625	ST-WRT0050		
MAG-300	SKTER/L	1212	3T18	●	●	12	12	100	12.3	18	ST-SC520	ST-WRT0040		
		1616	3T18	●	●	16	16	100	16.4	18	ST-SC625	ST-WRT0050		
		2020	3T20	●	●	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2020	3T22	●	●	20	20	125	25.4	22	ST-SC625	ST-WRT0050		
		2525	3T25	●	●	25	25	150	25.4	25	ST-SC625	ST-WRT0050		
		2525	3T40	●	●	25	25	150	25.4	40	ST-SC625	ST-WRT0050		
MAG-400	SKTER/L	2020	4T20	●	●	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2020	4T25	●	●	20	20	125	20.4	25	ST-SC625	ST-WRT0050		
		2525	4T22	●	●	25	25	150	25.4	22	ST-SC625	ST-WRT0050		
		2525	4T25	●	●	25	25	150	25.4	25	ST-SC625	ST-WRT0050		
		2525	4T40	●	●	25	25	150	25.4	40	ST-SC625	ST-WRT0050		
		3232	4T22	●	●	32	32	170	32.4	22	ST-SC625	ST-WRT0050		
MAG-500	SKTER/L	2020	5T20	●	●	20	20	125	20.5	20	ST-SC625	ST-WRT0050		
		2525	5T25	●	●	25	25	150	25.5	25	ST-SC625	ST-WRT0050		
		3232	5T25	●	●	32	32	170	32.5	25	ST-SC625	ST-WRT0050		
MAG-600	SKTER/L	2525	6T25	●	●	25	25	150	25.6	25	ST-SC625	ST-WRT0050		
		3232	6T25	●	●	32	32	170	32.6	25	ST-SC625	ST-WRT0050		



# SKTI

screw on

# MAG



MAG	DESCRIPTION			STOCK		DIMENSIONS						
				R	L	D	d	L	F	tmax		
MAG-200	SKTIR/L	16	2T4	●	●	16	20	150	11.5	4	ST-SC412	ST-WRT0040
		20	2T4	●	●	20	26	170	14.5	4	ST-SC520	ST-WRT0050
		25	2T4	●	●	25	32	200	18.5	4	ST-SC625	ST-WRT0050
MAG-300	SKTIR/L	20	3T6	●	●	20	26	170	15	6	ST-SC625	ST-WRT0050
		25	3T6	●	●	25	32	200	18.5	6	ST-SC625	ST-WRT0050
		32	3T8	●	●	32	40	250	22	8	ST-SC520	ST-WRT0050
		40	3T8	●	●	40	48	300	27	8	ST-SC625	ST-WRT0050
MAG-400	SKTIR/L	20	4T6	●	●	20	26	170	14	6	ST-SC625	ST-WRT0050
		25	4T6	●	●	25	32	200	18.5	6	ST-SC625	ST-WRT0050
		32	4T6	●	●	32	40	250	22	6	ST-SC625	ST-WRT0050
		40	4T6	●	●	40	48	300	27	6	ST-SC625	ST-WRT0050
		50	4T15	●	●	50	65	300	40	15	ST-SC520	ST-WRT0050
MAG-500	SKTIR/L	25	5T6	●	●	25	32	200	18.5	7	ST-SC625	ST-WRT0050
		32	5T7	●	●	32	40	250	22	7	ST-SC625	ST-WRT0050
		40	5T7	●	●	40	48	300	27	7	ST-SC625	ST-WRT0050
		50	5T15	●	●	50	65	300	40	15	ST-SC8301	ST-WRT0060
MAG-600	SKTIR/L	50	6T15	●	●	50	65	300	40	15	ST-SC8301	ST-WRT0060

TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

SPARE PARTS

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TURNING

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ENDMILLS

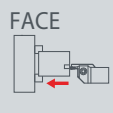
DRILLS

SPARE PARTS

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# SKTF

screw on **MAG**



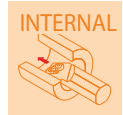
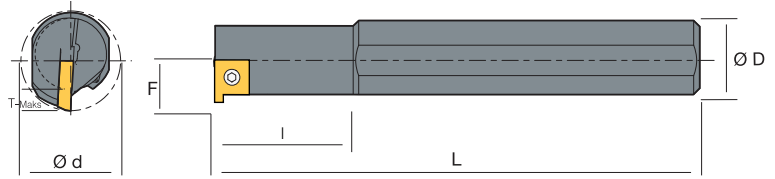
MAG	DESCRIPTION				STOCK		DIMENSIONS						←		
					R	L	h	B	L	S	tmax	Dmin			Dmax
MAG -300	SKTFR	2525	3T17	30/40	●		25	25	150	26.5	17	30	40	ST-SC625	ST-WRT0050
		2525	3T17	35/50	●		25	25	150	26.5	17	35	50	ST-SC625	ST-WRT0050
		2525	3T17	45/70	●		25	25	150	26.5	17	45	70	ST-SC625	ST-WRT0050
		2525	3T17	65/105	●		25	25	150	26.5	17	65	105	ST-SC625	ST-WRT0050
		2525	3T17	100/150	●		25	25	150	26.5	17	100	150	ST-SC625	ST-WRT0050
MAG -400	SKTFR	2525	4T22	30/40	●		25	25	150	26.5	22	30	40	ST-SC625	ST-WRT0050
		2525	4T22	35/50	●		25	25	150	26.5	22	35	50	ST-SC625	ST-WRT0050
		2525	4T22	45/70	●		25	25	150	26.5	22	45	70	ST-SC625	ST-WRT0050
		2525	4T22	65/105	●		25	25	150	26.5	22	65	105	ST-SC625	ST-WRT0050
		2525	4T22	100/150	●		25	25	150	26.5	22	100	150	ST-SC625	ST-WRT0050
MAG -500	SKTFR	2525	5T25	75/110	●		25	25	150	26.5	25	75	110	ST-SC625	ST-WRT0050
		2525	5T25	105/150	●		25	25	150	26.5	25	105	150	ST-SC625	ST-WRT0050
		2525	5T25	145/200	●		25	25	150	26.5	25	145	200	ST-SC625	ST-WRT0050

## GROOVING

# SNGR

screw on

GR



GR	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	d	D	L	I	H	S			tmax
6GR-□□□	SNGR	08	H06	●		8	8	100	18	7	4.70	2.00	ST-SC412	ST-WRT0040
7GR-□□□	SNGR	08	H07	●		10	8	100	23	7	5.80	2.00	ST-SC625	ST-WRT0050
		10	K07	●		12	10	125	29	9	6.80	2.00	ST-SC625	ST-WRT0050
8GR-□□□	SNGR	10	K08	●		14	10	125	15	9	7.60	3.50	ST-SC520	ST-WRT0050
		12	M08	●		16	12	150	18	11	8.60	3.50	ST-SC625	ST-WRT0050
9GR-□□□	SNGR	16	Q09	●		20	16	180	20	15	11.6	3.50	ST-SC625	ST-WRT0050
		20	R09	●		24	20	200	25	18	13.6	3.50	ST-SC625	ST-WRT0050

TURNING

GROOVING

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MILLING

DRILLING

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DRILLS

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DRILLS

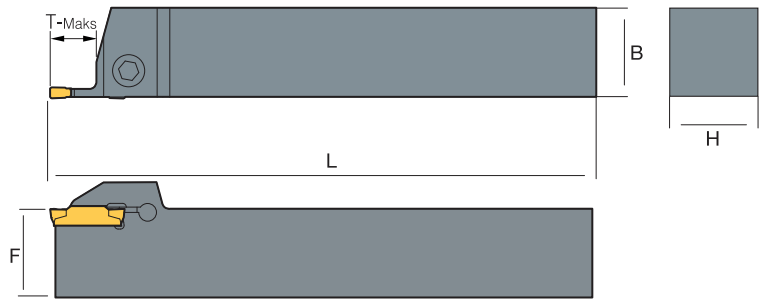
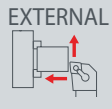
SPARE PARTS

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# STTE

screw on

# SAG □

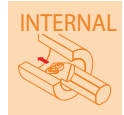
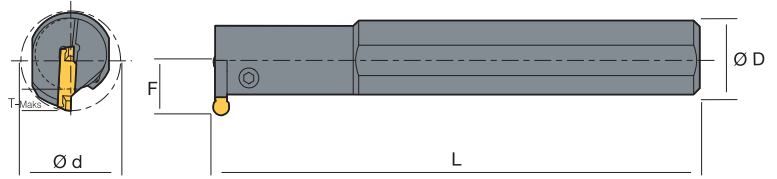



SAG □	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	H	B	L	F	tmax				
SAG □-200	STTER/L	1212	2T15	●	●	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	2T18	●	●	16	16	100	16.3	18	ST-SC625	ST-WRT0050		
		2020	2T18	●	●	20	20	125	20.3	18	ST-SC625	ST-WRT0050		
		2525	2T18	●	●	25	25	150	25.3	18	ST-SC625	ST-WRT0050		
SAG □-300	STTER/L	1212	3T15	●	●	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	3T18	●	●	16	16	100	16.4	18	ST-SC625	ST-WRT0050		
		2020	3T20	●	●	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2525	3T22	●	●	25	25	150	25.4	22	ST-SC625	ST-WRT0050		
SAG □-400	STTER/L	2020	4T20	●	●	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2525	4T22	●	●	25	25	150	25.4	22	ST-SC625	ST-WRT0050		

# STTI

screw on

# SAG



SAG	DESCRIPTION			STOCK		DIMENSIONS						
				R	L	D	d	L	F	tmax		
SAG-200	STTIR/L	16	2T4	●		16	20	150	11.5	4	ST-SC412	ST-WRT0040
		20	2T4	●		20	26	170	14.5	4	ST-SC520	ST-WRT0050
		25	2T4	●		25	32	200	18.5	4	ST-SC625	ST-WRT0050
SAG-300	STTIR/L	20	3T6	●		20	26	170	15	6	ST-SC625	ST-WRT0050
		25	3T6	●		25	32	200	18.5	6	ST-SC625	ST-WRT0050
		32	3T8	●		32	40	250	22	8	ST-SC520	ST-WRT0050
SAG-400	STTIR/L	20	4T6	●		20	26	170	14	6	ST-SC625	ST-WRT0050
		25	4T6	●		25	32	200	18.5	6	ST-SC625	ST-WRT0050
		32	4T6	●		32	40	250	22	6	ST-SC625	ST-WRT0050

TURNING

GROOVING

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MILLING

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DRILLS

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TURNING

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DRILLS

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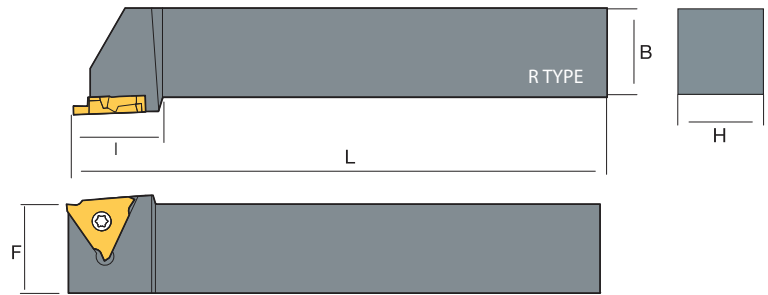
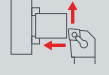
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# SSTG

screw on

# STGR

EXTERNAL

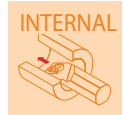
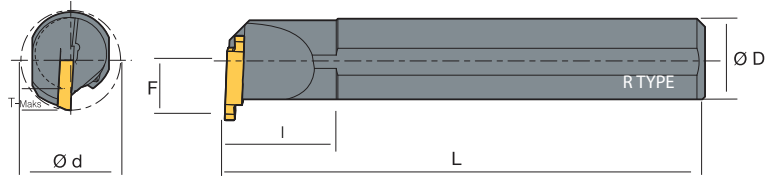


STGR	DESCRIPTION			STOCK		DIMENSIONS						
				R	L	H	B	L	I	F		
STGR32 50-180	SSTGR	1616	K3-15	●		16	16	125	21	16	ST-SC3509	ST-WRT15
		2020	K3-15	●		20	20	125	25	20	ST-SC3509	ST-WRT15
		2525	M3-15	●		25	25	150	30	25	ST-SC3509	ST-WRT15
STGR32 180-300	SSTGR	1616	K3-25	●		16	16	125	21	16	ST-SC3509	ST-WRT15
		2020	K3-25	●		20	20	125	25	20	ST-SC3509	ST-WRT15
		2525	M3-25	●		25	25	150	30	25	ST-SC3509	ST-WRT15
		3232	P3-25	●		32	32	170	40	32	ST-SC3509	ST-WRT15
STGR43 100-230	SSTGR	2020	K4-15	●		20	20	125	25	20	ST-SC5012	ST-WRT20
		2525	M4-15	●		25	25	150	30	25	ST-SC5012	ST-WRT20
STGR43 180-300	SSTGR	2020	K4-15	●		20	20	125	25	20	ST-SC5012	ST-WRT20
		2525	M4-25	●		25	25	150	30	25	ST-SC5012	ST-WRT20
		3232	P4-25	●		32	32	170	40	32	ST-SC5012	ST-WRT20
STGR43 330-480	SSTGR	2020	K4-35	●		20	20	125	25	20	ST-SC5012	ST-WRT20
		2525	M4-35	●		25	25	150	30	25	ST-SC5012	ST-WRT20
		3232	P4-35	●		32	32	170	40	32	ST-SC5012	ST-WRT20

# S<sup>S</sup>STG

screw on

# STGR



STGR	DESCRIPTION			STOCK		DIMENSIONS							
				R	L	H	W	S	L	H	I		
STGR32 50-180	S20Q	SSTGR	L3-15	●		28	20	12.5	180	45	18	ST-SC3509	ST-WRT15
	S25Q		L3-15	●		35	25	17.5	200	45	23	ST-SC3509	ST-WRT15
STGR32 180-300	S20Q	SSTGR	L3-25	●		28	20	12.5	180	45	18	ST-SC3509	ST-WRT15
	S25Q		L3-25	●		35	25	17.5	200	45	23	ST-SC3509	ST-WRT15
	S32Q		L3-25	●		40	32	21.0	250	45	30	ST-SC3509	ST-WRT15
STGR43 100-230	S25Q	SSTGR	L4-15	●		35	25	18.2	200	45	23	ST-SC5012	ST-WRT20
	S32Q		L4-15	●		40	32	23.0	250	45	30	ST-SC5012	ST-WRT20
STGR43 180-300	S25Q	SSTGR	L4-25	●		35	25	18.2	200	45	23	ST-SC5012	ST-WRT20
	S32Q		L4-25	●		40	32	23.0	250	45	30	ST-SC5012	ST-WRT20
STGR43 330-480	S25Q	SSTGR	L4-25	●		35	25	18.2	200	45	23	ST-SC5012	ST-WRT20
	S32Q		L4-25	●		40	32	23.0	250	45	30	ST-SC5012	ST-WRT20

TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

SPARE PARTS

INDEX

TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

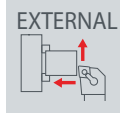
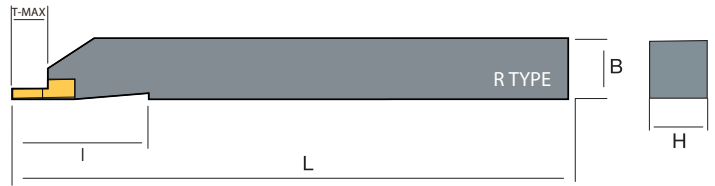
SPARE PARTS


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# SSKF

screw on

# SKF



SKF	DESCRIPTION			STOCK		DIMENSIONS						
				R	L	H	B	L	I	f		
SKF-12	SSKFR/L	1010	SX-12	●	●	10	10	125	23	10	ST-SC3007S	ST-WRT09S
		1212	SX-12	●	●	12	12	125	23	12	ST-SC3007S	ST-WRT09S
		1616	SX-12	●	●	16	16	125	23	16	ST-SC3007S	ST-WRT09S
SKF-12	SSKFR/L	1010	SX-16	●	●	10	10	125	23	10	ST-SC3007S	ST-WRT09S
		1212	SX-16	●	●	12	12	125	23	12	ST-SC3007S	ST-WRT09S
		1616	SX-16	●	●	16	16	125	23	16	ST-SC3007S	ST-WRT09S